

### 产品说明 Product Description

534A 是增强热塑性塑料用短切原丝，表面涂覆硅烷基浸润剂，适用于增强 PBT、PET、AS、ABS。

534A 适用的成型工艺是注射法和挤出法，主要用于汽车工业、电子电气等。产品通过 FDA 认证，可用于食品容器。

534A Chopped Strands are designed for thermoplastics application. They are coated with a silane-based sizing compatible with PBT, PET, AS and ABS.

534A are designed for use in injection and extrusion processes and used in automotive, electric and electronic applications. The product is FDA certified and can be used in food containers.



### 产品特点 Product Features

- ◎ 原丝集束性好、静电小
- ◎ 流动性好
- ◎ 与树脂结合性好，制品表面纤维不外露，外观质量优
- ◎ 复合材料机械性能优异
- Good strand integrity and low static
- Good flowability
- Good bonding with resins and no fiber sticking out on parts surface and good aesthetic appearance of parts
- Excellent mechanical properties of composites

### 规格代号 Specification

玻璃类型 Glass type	E		
短切原丝 Chopped strands	CS		
典型纤维直径 Typical filament diameter (μm)	10	11	13
典型短切长度 Typical chopped length (mm)	3 4.5		
示例 Example	ECS10-03-534A		

### 技术指标 Technical Parameters

项目 Item	纤维直径偏差 Filament diameter variation	含水率 Moisture content	可燃物含量 Sizing content	短切长度偏差 Chopped length variation	短切率 Choppability
单位 Unit	%	%	%	mm	%
检测方法 Test method	ISO 1888	ISO 3344	ISO 1887	Q/JS J0361	Q/JS J0362
巨石标准 Jushi standard	± 10	≤ 0.07	0.70 ± 0.15	± 1.00	≥ 99.00
行业标准 JC/T 896 Industry standard	± 15	≤ 0.2	± 0.2	± 1.5	≥ 95

### 使用说明 Instructions

- ◎ 本产品应在12个月内使用最佳，使用前应保存在原包装内。
- ◎ 产品使用时注意防护，避免产品擦毛、损伤等情况。
- ◎ 使用前调理纱线的温湿度与环境温湿度平衡，使用时对环境温湿度进行适当控制。
- The product is best used within 12 months after production, and should be kept in the original package before use.
- Care should be taken when using the product to prevent it from being scratched or damaged.
- The temperature and humidity of the product should be conditioned to be close or equal to the ambient temperature and humidity before use, and the ambient temperature and humidity should be properly controlled during the use.



# 534A

## PBT、PET、AS、ABS用短切原丝

### Chopped Strands for PBT, PET, AS and ABS

#### 包装信息 Packaging

采用集装袋包装、编织袋包装：

- 集装袋可装900kg ~ 1200kg产品，标准定重1000kg。
- 编织袋可装15kg ~ 30kg产品，标准定重25kg。

包装图片 Package picture

The product can be packed in container bags or woven bags:

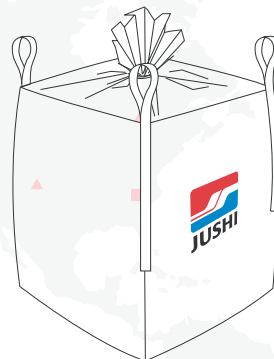
- A container bag can hold 900kg~1200kg of products, with the standard weight being 1000kg.
- A woven bag can hold 15kg~30kg of products, with the standard weight being 25kg.

集装袋尺寸 Container bag size

长度 Length mm(in)	990 (38.98)
宽度 Width mm(in)	990 (38.98)
高度 Height mm(in)	1100 (43.31)

编织袋尺寸 Woven bag size

长度 Length mm(in)	850 (33.46)
宽度 Width mm(in)	500 (19.69)
高度 Height mm(in)	120 (4.72)



#### 贮存 Storage

在没有特殊要求的情况下，玻璃纤维产品应贮存在干燥、阴凉的地方，防止受潮。最佳存储条件为温度 -10°C ~ 35°C，相对湿度≤80%。为确保安全，避免损坏产品，托盘的堆码高度不应超过三层。当堆放两层或三层高时，要求正确地、平稳地移动上面的托盘。

Unless otherwise specified, the fiberglass products should be stored in a dry, cool and moisture-proof area. The best temperature and humidity should be maintained at -10°C~35°C and ≤80% respectively. To ensure safety and avoid damage to the product, the pallets should be stacked not more than three layers high. When the pallets are stacked in two or three layers, special care should be taken to correctly and smoothly move the upper pallet.

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